Survey of Experimental Data of Thermophysical Properties for Difluoromethane HFC-32!

| Ο. | Šifner | 2 |
|----|--------|---|
|----|--------|---|

¹ Paper presented at the Thirteenth Symposium on Thermophysical Properties, June 22-27, 1997, Boulder, Colorado, U.S.A.

² Institute of Thermomechanics, Thermodynamic Laboratory, Dolejškova 5, CZ 182 00 Praha , Czech Republic.

ABSTRACT

A survey of experimental data and property equations was prepared in the Institute of Thermomechanics in connection with the planned experiments. In a tabular form surveys of thermodynamic, transport and other property measurements as pvT behavior, second virial coefficient, vapor pressure, saturation densities, critical parameters, heat capacities, speed of sound, thermal conductivity, viscosity, surface tension, refractive index, dielectric constant and dipole moment are presented. Tables include author(s) name(s), reference, range of measurement, number of points, stated accuracy and used method. Each property is supplemented with brief discussion.

KEY WORDS: difluoromethane; measurments; survey; thermodynamic, transport and other properties.

INTRODUCTION

In connection with planed experiments we have prepared a critical bibliography of experimental data and property equations for thirteen thermophysical properties of difluoromethane which is based on 110 literature sources. HFC 32 is an alternative refrigerant with application at low temperatures. Its mixtures with other refrigerants as HFC 134a, 125, 152a and 143a are considered to be the most promising alternatives to HCFC 22 and the azeotropic mixture R-502.

1. P-V-T DATA

In our literature search we found fourteen p-v-T measurements (Table I) comprising 1572 data points. They spread over the liquid and gaseous phases. Measured pressures are ranging from 0.07 to 72 MPa, temperatures from 142 to 473 K and densities from 1.5 to 1215 kg/m³. The purity of the samples under investigation was between 99.6 and 99.998 wt. %. The measuring methods include variable volume, constant volume, Burnett expansion methods and vibrating tube densimetry as well. Measurements were carried out along isotherms and/or isochores. The reported accuracy in pressure was between 0.5 and 10 kPa, in temperature between 7 and 30 mK and density between 0.05 to 0.2%.

2. SECOND VIRIAL COEFFICIENT

The second virial coefficients (Table II) are reported by six researchers over the temperature range 273 to 420 K. They were derived with a graphical method from compressibility measurements along isotherms, from the fit of truncated two or three term virial equation or from the speed of sound measurements with the aid of the 2nd acoustic virial coefficient and appropriate thermodynamic relations. In addition Weber & Goodwin [18] estimated B(T) for six temperatures between 200 and 250 K. Several equations representing the temperature relation B(T) were devised.

3. VAPOR PRESSURE

The vapor pressure measurements (Table III) were carried out by sixteen investigators in the temperature range from 149 to the critical point. They include of about 350 points. The sample purity was predominantly better than 99.95 wt %. Measuring technique comprised a wide range of methods depending on the pressure range. Most methods for the measurements in the low pressure region, approximately below 200 kPa, are time consuming and relatively inaccurate. Recently, three estimation procedures appeared in the literature which make possible to extrapolate vapor pressure from the normal boiling temperature down to the triple point. They are applied by Lüddecke & Magee [28] using the heat capacity measurement, by Tillner-Roth [29] employing a non-linear regressin analysis based on Clausius-Clapeyron equation and a simple relation of the enthalpy of vaporization and finally by Duarte-Garza & Magee [30] based on the measured internal energy changes.

More than 20 vapor pressure equations can be found in the literature. The majority of them are of the Wagner-type. The triple point temperature and enthalpy of fusion were measured by Lüddecke & Magee [28] on three samples: T_{tp} = 136.34 \pm 0.03 K and ΔH_{fus} = 4356 \pm 130 J/mol. The triple point pressure was estimated by Tillner-Roth to be 50.70 \pm 0.14 Pa [29], while that calculated from the equation of state by Outcalt & McLinden [31] is 46,9 Pa. This value is in good agreement with the value 46,5 Pa recently evaluated by the Duarte-Garza & Magee [30] using internal energy method.

4. SATURATED DENSITIES

Saturated liquid and vapor densities (Table IV) were measured by eleven authors in a wider temperature range or near the critical point only. In the vicinity of the critical point they were determined by the meniscus disappearance method, in some cases supplemented by the intensity measurements of the critical opalescence. To measure the saturated liquid densities pycnometer, pyrex glass floats, sinker with magnetic suspension, and vibrating densimeter were used. In the gaseous phase they were derived by extrapolation of isotherms or isochores to the vapor pressure curve. Saturated liquid densities were described by a polynomial with fractional exponents. The data reported for the V-L equilibrium near the critical point were usually correlated with the Wegener equation.

5. CRITICAL PARAMETERS

Concerning the critical parameters of R-32 ten data sets were collected (Table V). At the simplest experiments critical temperature and critical pressure were directly determined by the meniscus disappearance method. The critical density was calculated using the rectilinear diameter from the measurements of the orthobaric densities. Critical density and temperature were also derived from the V-L coexistence curve studies near the critical point using the meniscus diappearance method supplemented with the intensity measurements of the critical opalescence. The critical pressure was determined most often by means of the extrapolation of the vapor pressure to the critical temperature. The sample purity at all measurements was at least 99.9 % or better. Comparison of reported critical parameters with their uncertainties in p-T and ρ -T planes was presented by Sato et al. [39]. A small difference exists in the critical parameters used in the equations of state derived by Japan and US researchers:

| Japan | T _c /K | p _c /MPa | p_c /MPa p_c /kg.m-3 | | |
|-------|-------------------|---------------------|--------------------------|--|--|
| | 351.255 | 5.780 | 424 | | |
| USA | 351.35 | 5.795 | 427 | | |

6. SPEED OF SOUND

Two measurements of the speed of sound (Table VI) with 150 points were reported in the liquid phase. The uncertainty in w was estimated to \pm 0.2 % except near the saturation curve, where it is approximately doubled. The measurements were realized by a fix path interferameter and by a pulse method. Both authors devised correlation relations for the speed of sound at saturated liquid state and in the liquid phase. Two high accuracy measurements in the gaseous phase were carried out at low pressures <500 kPa at temperatures ranging from 273 to 373 K. Obtained data were correlated and further used to derive the second acoustic virial coefficients , ideal-gas heat capcities and the second virial coefficient.

7. HEAT CAPACITIES

Measured and computed heat capacities are summarized in Table VII. Yomo e.a. [43] correlated measured values along isotherms between 243 and 373 K up to 3 MPa and extrapolated them to the saturation curve to obtain saturated liquid heat capacities. Isobaric heat capacities were then used to calculate the saturated and compressed liquid enthalpies. The results are presented in graphical form only. Lüddecke & Magee [28] measured the isochoric heat capacity of the saturated and compressed liquid. Saturated liquid heat capacity was described with a four-parameter equation reproducing experimental data within \pm 0.5 %. Beljajeva et al. [44] published the isobaric heat capacities and thermal coefficients in the liquid phase and along the saturation curve calculated from the measured speed of sound [41] and pvT data.

Ideal-gas heat capacities were calculated from the spectroscopic data using methods of the statistical mechanics or derived from the speed of sound measurements at low pressure. Interpolation equations for ideal-gas heat capacity in a limited temperature range presented e.g. McLinden [34,36], Hozumi et al. [19,42], Piao et al. [5] and Outcalt & McLinden [31].

8. THERMAL CONDUCTIVITY

Measurements of the thermal conductivity were performed in both liquid and gaseous phases and along the saturation line as well (Table VIII). Predominantly the transient hot-wire method in various modifications was used, sporadically the method of coaxial cylinders. In the case of the vapor phase the hot-wire experiments failed close to the saturation line due to the condensation on wires. Therefore the extrapolation along isotherms up to the saturation density is used. The density data which are indispensable to the data reduction are usually calculated from equations of state. The reported uncertainty in the thermal conductivity was within 0.5 and 5 %. Discrepancies among various data sets indicate that the quoted uncertainties are overestimated.

9. VISCOSITY

Viscosities were measured (Table IX) in the liquid phase by means of vibrating wire and capillary tube viscosimeters in the gas phase with falling cylinder and oscillating disk viscosimeters. Viscosities of saturated liquid and saturated vapor were measured with capillary or vibrating wire viscometers. Nearly all data sets were correlated, densities were calculated from interpolation equations of saturated densities or from the equations of state. Large discrepances observed in the measurements of liquid viscosities are attributed mostly to the impurities in the sample, electrolytic effect in the instrument and incapability of some instruments to be callibrated with water. A comparative examination of other recently reported experimental data on viscosity carried out by Assael et al. [67] showed that the viscosity of refrigerants is not known with higher accuracy thant 5 percent.

10. SURFACE TENSION

All three measurements of the surface tension (Table X) were realized by means of the differantial capillary-rise method. Experimental data were correlate with the van der Waals expression . All data agree within \pm 0.2 mN/m except some points by Zhu et al. [68], which deviations reach about 0.4 mN/m at lower pressures.

11. REFRACTIVE INDEX

The coexistence curve of the refractive index (Table XI) was measured at two wave lengths. The refractive index at the critical point reported by Schmidt & Moldover [37] and by Yata et al. [70] differs only slightly.

12. DIELECTRIC CONSTANT

Dielectric constant (Table XII) was determined by the capacitance measurements in a guarded 3-terminal dielectric cell in both gaseous and liquid phases, and in the saturated liquid.

13. DIPOLE MOMENT

The dipole moment of R-32 is temperature independent and its value is 1.978 Debey units.

ACKNOWLEDGEMENTS

This article is based on activities supported by the Grant Agency of the Czech Republic under Agreement No. 101/95/1369.

REFERENCES

- [1] P.F. Malbrunot et al., J. Chem. Eng. Data 13: 16 (1968).
- [2] A. Nishimura et al., in Proc. 13th Japan Japan Symp. Thermophys. Prop Akita, 57 (1992) (in Japan).
- [3] T. Sato, H. Sato, K. Watanabe, in Proc. 13th Japan Symp. Thermophys. Prop. (1992) pp. 41-44 (in Japan).
- [4] T. Sato, H. Sato, K. Watanabe, J. Chem. Eng. Data 39: 851 (1994).
- [5] C.-C. Piao et al., Proc. 1993 JAR Annual Conf.pp.13-16. (in Japan).
- [6] Z.Y. Qian, A. Nishimura, H. Sato, K. Watanabe, Int. J. JSME B Fluids & Thermal Eng 36: 665 (1993); also in Proc. 12th Jap. Symp. Thermophys. Prop 73 (1991).
- [7] D.R. Defibaugh, G. Morrison, L.A. Weber, J. Chem. Eng. Data 31: 333 (1994).
- [8] J.C. Holste, Texas A & M University 1993, after [33].
- [9] C. Baroncini et al., High Temp. High Press. 25: 459 (1993).
- [10] A.J. Grebenkov et al., Int. J. Thermophys 17: 535 (1996).
- [11] J.W. Magee, Int. Jour. Thermophys. 17: 803 (1996).
- [12] C. Bouchot & D. Richon, in Proc. IIR CFCs, The Day After, Padova, 21-23 Sept. 1994 Comm. B1, B2, E1, E2 pp. 517-524,
- [13] Yi-Dong Fu, Li-Zhong Han, Ming-Shan Zhu. Proc. 19th Internat. Congress of Refrigeration, IIR, Vol. IVa. 201 (1995).
- [14] M. Fukushima, S. Ohotoshi, T. Miki, Proc. 19th Internat. Congress of Refrigeration, IIR, Vol.IVa 207 (1995).
- [15] M. Takahashi et al., J. Chem. Eng. Data 40: 900 (1995).
- [16] J.H. Dymond & E.B. Smith, The virial coefficients of pure gases and mixtures. (Clarendon Press: Oxford, 1980) p.27.
- [17] P.G.T. Fogg et al., Proc. Roy. Soc. A219: 490 (1953).
- [18] L.A. Weber & A.R.H. Goodwin, J. Chem. Eng. Data 38: 254 (1993).
- [19] T. Hozumi, H.Sato, K. Watanabe, J. Chem. Eng. Data 39: 493 (1994)
- [20] H.-L. Zhang, H. Sato, K. Watanabe, Proc. 19th Internat. Congress of Refrig., IIR, Vol. IVa 622 (1995).
- [21] A. Kanungo et al., J. Phys. Chem. 91: 4198 (1987).
- [22] J.V. Widiatmo, H. Sato, K. Watanabe, Proc. 3rd Asian Thermophys. Prop. Conf. (1992) pp.364-369.

- [23] J.W. Widiatmo, H. Sato, K. Watanabe, J. Chem. Eng. Data 39: 304 (1994).
- [24] C.D. Holcomb et al., Fluid Phase Equil. 91: 145 (1993).
- [25] M.S. Zhu, J. Li, B.X. Wang, Int. J. Thermophys. 14: 1221 (1993).
- [26] M. Nagel & K. Bier, DKV-Tagungsbericht 20(1993) Band II.1,39-59, and M. Türk, J. Zhai,
 M. Nagel, K. Bier, Forschritt-Berichte VDI19: (79) 1 (1994);
- [27] L.A. Weber & A.M. Silva, J. Chem. Eng. Data 39: 808 (1994).
- [28] T.O.D. Lüddecke, J.W. Magee, Int. J. Thermophys. <u>17</u>: 823 (1996)
- [29] R. Tillner-Roth, Int. Jour. Thermophs. 17: 1365 (1996).
- [30] H.A. Duarte-Garza & J.W. Magee, Int. J. Thermophys 18: 173 (1997).
- [31] S.L. Outcalt & M.O. McLinden, Int. J. Thermophys <u>16</u>: 79 (1996).
- [32] Y. Higashi, Int. J. Refrig. <u>17</u>: 524 (1994).
- [33] S. Kuwabara et al., in *Proc. 13th Japan Symp. on Thermophys. Prop* 1992, pp. 69-72 (in Japanese), *J. Chem. Eng. Data* 40: 112 (1995).
- [34] M.O. McLinden M.O., Int. J. Refrig. 13: 149 (1990).
- [35] R.R. Singh, E.A.E. Lund, I.R. Shankland, Proc. CFC and Halon Conf., Baltimore, MD,1991, pp.451-459,
- [36] M.O.McLinden, M.S. Huber and S.L. Outcalt *Proc. of the ASME Winter Annual Meeting*Nov.28-Dec.3, 1993, New Orleans, Lusiana.
- [37] J. Schmidt & M.R. Moldover, J. Chem. Eng. Data 39: 39 (1994).
- [38] J.Yata et al., Int. J. Thermophys. 17: 65 (1996).
- [39] H. Sato, Y. Higashi, M. Okada, C.-C. Piao, JAR Thermodynamic Tables, Vol. 2. JARef R-32/134a, Version 1.0, March 1996.
- [40] T.Takagi, High Temp.-High Press. 25: 685 (1993).
- [41] A.J. Grebenkov et al., Proc. IIR CFCs, The Day After, Padova 21-23 Sept.1994 Comm.
 B1,B2,E1,E2, pp. 419-429,
- [42] T. Hozumi, H. Sato, K. Watanabe, J. Chem. Eng. Data 41: 1187 (1996).
- [43] M.Yomo, H. Sato, K. Watanabe, Proc. 1992 JAR Annual Conf, 5 (1992) and High Temp.-High Press. <u>26</u>: 267 (1994).
- [44] O.V. Beljaeva et al., Cholodilnaja tech. No.1 (1995) 26-27 (in Russian).
- [45] A.S.Rodgers, Thermodynamic Tables of Non-Hydrocarbons (Thermodynamics Research Center, Texas A&M University: College Station, TX), 1981, p. 6690;

 J. Phys. Chem. Ref. Data 3: 117 (1974).

- [46] M.W. Chase et al., JANAF Thermochemical Tables; 3rd ed. J. Phys. Chem. Ref. Data 14: (suppl.1)(1985).
- [47] C.-C. Piao et al., 19th Int. Congress Refrig. 1995, Proc. Vol. Iva pp. 488-495
- [48] W. Tauscher, ASHRAE Jour. 11: 97 (1969).
- [49] M. Papadaki & W.A. Wakeham, Int. J. Thermophys. 14: 1215 (1993).
- [50] V.Z. Geller & M.E. Paulaitis, Preprint 12th Symp.Thermophys. Proper. 1994.
- [51] V.Z. Geller et al., *Proc. IIR CFCs, The Day After*, Padova, 21-23 Sept. 1994 Comm. B1, B2, E1, E2 pp. 403-410.
- [52] A.J. Grebenkov, Preprint 12th Symp.Thermophys. Proper. 1994.
- [53] Y. Tanaka, S. Matsuo, S. Taya, Int. J. Thermophys. 16: 121 (1995).
- [54] S.T. Ro, J.Y. Kim, D.S. Kim, Int. J. Thermophys. 16: 1193 (1995).
- [55] M.J. Assael & L. Karagiannidis, Int. J. Thermophys. 16: 851 (1995).
- [56] U. Gross & Y.W. Song, Int. J. Thermophys. <u>17</u>: 607 (1996).
- [57] J. Yata et al., Proc 14th Japan Symp. Thermophys.(1993) pg. 413 and Int. J. Thermophys. 17: 561 (1996).
- [58] L.-Q. Sun et al., J. Chem. Eng. Data 42: 179 (1997).
- [59] T.W. Phillips & K.P. Murphy, J. Chem. Eng. Data <u>15</u>: 304 (1970).
- [60] C.M.B.P. Oliveira & W.A. Wakeham: Int.J. Thermophys. 14: 1131 (1993).
- [61] D. Ripple & O. Matar, J. Chem. Eng. Data 38: 560 (1993).
- [62] M.J. Assael, J.H. Dymond, S.K. Polomatidou, Int. J. Thermophys. 15: 591 (1994).
- [63] P.J. Dunlop, J. Chem. Phys. 100: 3149 (1994).
- [64] M. Takahashi et al., J. Chem. Eng. Data 40: 900 (1995).
- [65] V.Z. Geller et. al., Int. J. Thermophys. 17: 75 (1996).
- [66] L.-Q. Sun, L.-Z. Han, Z.-Z. Lin, J. Chem. Eng. Data 41: 292 (1996).
- [67] M.J. Assael, J.H. Dymond, J.H. Polimatidou, Int. J. Thermophys. 16: 761 (1995).
- [68] M. Okada & Y. Higashi, Int. J. Thermophys. 16: 791 (1995).
- [69] M.-Sh. Zhu & Ch.-X. Lu, J. Chem. Eng. Data 39: 205 (1994).
- [70] J. Yata et al., Int. J. Thermophys. 17: 65 (1996).
- [71] P. Tremaine & M.G. Robinson, Can. J. Chem. <u>51</u>: 1497 (1973).
- [72] C.W. Meyer & G. Morrison, J. Ch. Eng. Data 36: 409 (1991).
- [73] C.A. Nieto de Castro et al., Int. Congress of Refrigeration, IIR Vol.IVa (1995), pp. 436-441.

- [74] D.R. Lide, J. Am. Chem. Soc. <u>74</u>: 3548 (1952).
- [75] K. Kawaguchi & T. Tanaka, J. Mol. Spectroscopy <u>68</u>: 125 (1977).
- [76] R. Heide, DKV-Tagungsbericht 1996, Leipzig 20.-22. Nov.1996, Arbeitsabteilung II.1, Band II.1 pp.225-241.

Table I. Survey of p - v - T Measurements of HFC 32

| Author(s) | Year | Ref. | Pressur | δρ | Temperatur | δΤ | Density | δρ | Sample | No. of | Metho |
|--------------------|------------|--------|----------|----------------|------------|--------|-----------------------|----------------------|-----------|--------|-------|
| | | | е | ±(kPa) | е | ± (mK) | (kg. m ³) | ± (%) | purity | | d |
| | | | (MPa) | | (K) | | | | (%) | points | |
| Malbrunot e.a. | 1968 | [1] | 0.8-20 | 1 | 248 - 473 | 80 | 20-1176 | - | 99.95 | 150 | 1,2 |
| Nishimura e.a. | 1991 | [2] | 0.15-6.6 | 0.8 | 290 - 370 | 10 | | | 99.98 | 95 | 3 |
| Sato e.a. | 1992/ 4 | [3, 4] | 3.3-9.8 | 2 | 322 - 420 | 7 | 111-850 | 0.1 | 99.998 | 69 | 4 |
| Widiatmo e.a. | 1992 | [5] | 0.09-3.7 | 10 | 220 - 330 | 15 | 795- 1215 | 0.2 | 99.998 | 14 | |
| Qian e.a. | 1993 | [6] | 0.15-6.6 | 0.6 | 290 - 370 | 10 | 2.6-303 | 0.2 | 99.98 | 95 | 3 |
| Defibaugh e.a. | 1993 | [7] | 0.24-9.8 | 0.5 | 242 - 372 | 10 | 4-1157 | - | 99.99 | 386 | 3,5 |
| Holste | 1993 | [8] | 1.5-72 | | 150 - 375 | | report | not | available | 103 | |
| Baroncini e.a. | 1993 | [9] | 0.7-2.7 | 0.5 | 273 - 360 | 10 | 19.7- 56.9 | 0.2kg/m ³ | 99.6 | 93 | 2 |
| Grebenkov e.a. | 1994 | [10] | | 0.15% | 280 - 350 | 20 | | | 99.99 | | 1 |
| Magee (Howley) | 1994/ 6 | [11] | 3.8-35 | 0.01- 0.05% | 142 - 396 | 30 | 708- 1420 | 0.05 | 99.94 | 136 | 2 |
| Bouchot, Richon | 1994 | [12] | 0.12-9.5 | 3 | 253 - 333 | 20 | 2.7-1070 | <0.2kg/m | >99.3 | 36 | 5 |
| Fu, Han, Zhu | 1995 | [13] | 0.07-5.7 | 0.5 | 243 - 373 | 10 | 1.8-240 | | 99.95 | 123 | 3 |
| Fukushima e.a. | 1995 | [14] | 1.8-10 | 3 | 313 - 340 | 10 | 46.5-802 | 0.2 | 99.98 | 158 | 2 |
| Takahashi e.a. | 1995 | [15] | 0.1-10 | 0.5 | 293 - 423 | 10 | 1.5-546 | 0.12 | 99.972 | 114 | 6 |

Methods: 1 - variable volume method (Hg as confining medium)

2 - constant volume mthod

3 - Burnett expansion

method

4 - constant volume method / isochoric method with expansion procedures

5 - vibrating tube densimeter

6 - oscillating disk viscometer adopted for density measurements

Table II. Second Virial Coefficient of HFC 32

| Author(s) | Ref. | Year | Temperatur | Uncertainty | Method |
|--------------------|------|------|------------|-------------|--------|
| | | | е | (%) | |
| | | | range (K) | | |
| Dymond & | [16] | 1980 | 289 - 349 | < 10 | 1 |
| Smith | | | 273 - 323 | < 10 | 1 |
| Weber & Goodwin | [18] | 1993 | 200 - 250 | 2-5 | 2 |
| Qian e.a. | [6] | 1993 | 290 - 370 | | 3 |
| Sato e.a. | [4] | 1994 | 340-420 | 1 | 4 |
| Hozumi e.a. | [19] | 1994 | 273-340 | (1) | 5 |
| Defibaugh e.a. | [7] | 1994 | 373.14 | | 3 |
| | | | (268-373) | | |
| Zhang e.a. | [20] | 1995 | 290-370 | < 4 | 6 |

Methods:

- 1 from compressibility data by Fogg [17]and Malbrunot [1]
- 2 estimated
- 3 from graphical analysis of isotherms $(z-1)\rho$ vs. ρ
- 4 by fitting truncated virial equation of state
- 5 from low pressure speed of sound measurements
- 6 improved analysis of Burnett measurement

Table III. Vapor Pressure Measurements of HFC 32

| Author (s) | Year | Ref. | Temperature range (K) | Pressure range (MPa) | Sample purity (%) | No. of points | Uncert δp (kPa) | ainty δT (mK) | Methods |
|----------------|--------|---------|-----------------------|----------------------|----------------------|---------------|--------------------|------------------|---------|
| Malbrunot e.a. | 1968 | [1] | 190.15- | 0.016-5.814 | >99.95 mol | 30 | ± 0.1% | 50 | A, B |
| | | | 351.5 | | | | | | |
| | | | 6 | | | | | | |
| Kanungo e.a. | 1987 | [21] | 149.36- | 0.02-0.085 | 98.3 wt | (138) | 0.01% | 1 | K |
| | | | 244.8 | | | | | | |
| | | | 2 | | | | | | |
| Nishimura e.a. | 1991 | [2] | 280-350 | | 99.98 wt | 9 | ±0.85 | 10 | Е |
| Qian e.a. | 1992/3 | [6] | 280-350 | 1-5.63 | 99.98 wt | 9 | 0.8 | | E |
| Widiatmo e.a. | 1992/4 | [22,23] | 219.97- | 0.09-3.27 | 99.998 wt | 25 | 2 | 15 | F |
| | | | 324.9 | | | | | | |
| | | | 8 | | | | | | |
| Holcomb e.a. | 1993 | [24] | 295.28- | 1.57-5.46 | 99.9 | 25 | ± 3.5 | 100 | I |
| | | | 348.6 | | | | | | |
| | | | 3 | | | | | | |
| Weber & | 1993 | [18] | 208.36- | 0.05-0.21 | 99.98 wt | 27 | | 3-4 | С |
| Goodwin | | | 237.3 | | | | | | |
| | | | 8 | | | | | | |

| Zhu, Li, Wang | 1993 | [25] | 273.39- | 0.82-5.32 | 99.95 wt | 32 | 0.5 | 10 | Е |
|------------------|------|------|---------|-----------|-----------|----|--------|----|---|
| | | | 347.2 | | | | | | |
| | | | 9 | | | | | | |
| Nagel & Bier | 1993 | [26] | 204.44- | 0.04-5.78 | 99.9 | 27 | 0.6 | 30 | Н |
| | | | 351.2 | | | | | | |
| | | | 3 | | | | | | |
| Baroncini e.a. | 1993 | [9] | 237.95- | 0.22-5.75 | 99.57 | 56 | ± 0.5 | 10 | Н |
| | | | 350.9 | | | | | | |
| | | | 2 | | | | | | |
| Weber & Silva | 1994 | [27] | 235.87- | 0.20-0.65 | 99.99 mol | 17 | 0.0065 | | D |
| | | | 266.3 | | | | | | |
| | | | 5 | | | | | | |
| Defibaugh e.a. | 1994 | [7] | 268.15- | 0.69-5.41 | 99.99 wt | 18 | 0.04% | 10 | Е |
| | | | 348.0 | | | | | | |
| | | | 8 | | | | | | |
| Sato T. e.a. | 1994 | [4] | 320.00- | 2.92-5.78 | 99.998 wt | 21 | 2 | | G |
| | | | 351.2 | | | | | | |
| | | | 4 | | | | | | |
| Bouchot & Richon | 1994 | [12] | 253.07- | 0.40-3.95 | >99.3 | 8 | ± 5 | 20 | J |
| | | | 333.3 | | | | | | |
| | | | 9 | | | | | | |

Magee (Howley) 1994/6 [11] 270-330 0.73-3.67 99.94 mol 30 Н 7 ± 0.1% Fukushima e.a. 1995 [14] 277.59-0.93-5.74 99.98 57 ± 3 ± 10 Н 350.9 5

Methods:

A - manometric, B - static, C - glass comparative ebulliometer, D - metal comparative ebulliometer,

E - Burnett apparatus, F - sinker method with magnetic suspension with a metallic bellows variable-volume cell,

G - isochoric method coupled with expansion procedure,

H - constant volume method,

I - V-L equilibrium apparatus, J - vibrating tube densimeter,

K - differential manometry method

(Kanungo)

Table IV. Saturation Densities of HFC 32

| Author(s) | Year | Ref | Temperature | δρ | Sample | No. of | Method |
|------------------|-------|------|-------------|-------------------|---------|--------|--------|
| | | | range (K) | ± (%) | purity | points | |
| | | | | | (%) | | |
| Malbrunot | 1968 | [1] | 249 - 352 | 0.2 | 99.95 | 16ρ′ | 1, 2 |
| e.a. | | | | | mol | | |
| Widiatmo | 1992 | [22] | 275 - 330 | 0.2 | 99.998 | 13 ρ′ | 3 |
| | | | | | wt | | |
| Holcomb e.a. | 1993 | [24] | 295 - 349 | ±0.5 | 99.9 | 25+25 | 10 |
| | | | | kg/m³ | | | |
| Widiatmo | 1994 | [23] | 210 - 330 | 0.2 | 99.998 | 25 ρ′ | 3 |
| e.a. | | | | | wt | | |
| Defibaugh | 1994 | [7] | 243 - 338 | 0.2 | 99.99wt | 21 ρ′ | 4 |
| e.a. | | | 219 - 343 | | | 28 ρ″ | |
| Sato T. e.a. | 1994 | [4] | 321 - 344 | 0.5 | 99.998 | 2 ρ' | 5 |
| | | | | | wt | | |
| | | | 327 - 343 | | | 4ρ″ | _ |
| Higashi e.a. | 1992/ | [32] | 336 - 351 | | 99.998 | 17+17 | 6 |
| | 4 | | | | | | |
| Bouchot & Richon | 1994 | [12] | 253 - 333 | ±0.3 kg/m³ | >99.3 | 5+5 | 9 |
| Kuwabara | 1992/ | [33] | 330 - 351 | 0.1-0.4 | 99.998 | 17 ρ′ | 6 |
| e.a. | 5 | | 346 - 351 | | | 13ρ″ | 6 |
| Fukushima | 1992/ | [14] | | 0.4 | 99.98 | (6+8), | 5,8 |
| e.a. | 5 | [] | 200 020 | | 00.00 | 5 | 0,0 |
| | | | 340 - 351 | \pm 3 kg/m 3 | 99.98 | 15 | 6 |
| Magee | 1994/ | [11] | 139 - 305 | 0.1 | 99.94 | 13ρ′ | 5 |
| | 6 | | | | | | |

Metods: 1- graphical extrapolation of isotherms to the vapor pressure curve

2 - pycnometric

- 3 sinker with magnetic suspension
- 4 isotherms extrapolated to the saturation boundary using Tait eq.
- 5 intersection of isochores with vapor pressure curve
- 6 meniscus disappearance
- 7 meniscus disappearance and critical opalescence
- 8 pyrex glass floats
- 9 vibrating tube densimeter
- 10 V-L equilibrium recirculation apparatus

Table V. Critical Parameters of HFC 32

| author(s) | Ref. | Year | T _c / K | P _c / kPa | $\rho_{\rm c}$ / kg.m ⁻³ | Sample purity % | Method |
|--------------------|-------|--------|----------------------|----------------------|-------------------------------------|-----------------|--------|
| Malbrunot e.a. | [1] | 1968 | 351.52 ± 0.2 | 5830 | 429.6 | 99.95 | VOMD |
| McLinden | [34] | 1990 | (351.54) | (5830) | (430) | - | - |
| Singh e.a. | [35] | 1991 | (351.56) | (5814) | (429.61) | - | - |
| Kuwabara | [33] | 1992/5 | 351.255 ± 0.010 | - | 424 ± 1 | 99.998 mass | MD+CO |
| Nishimura e.a. | [2,6] | 1992/3 | (351.255 ± 0.010) | 5780 ± 2 | - | 99.98 | CPV |
| McLinden | [36] | 1993 | (351.36) | (5791) | (427) | - | - |
| Fukushima e.a. | [14] | 1992/5 | 351.26 ± 0.03 | 5778 ± 3 | 425 ± 5 | 99.998 mass | MD+CO |
| Holcomb e.a. | [24] | 1993 | (351.54) | (5830) | 428.50 ± 1.83 | 99.9 | CLVM |
| Nagel & Bier | [26] | 1993 | 351.23 ± 0.06 | 5783 ± 6 | 420 ± 8 | 99.9 | CO |
| Schmidt & Moldover | [37] | 1994 | 351.35 ± 0.02 | - | 419 ± 7 | 99.9 mol | MDR |
| Sato T. e.a. | [3,4] | 1992/4 | (351.255 ± 0.010) | 5784 ± 2.5 | - | 99.998mass | CVP |
| Higashi e.a. | [32] | 1992/4 | 351.26 ± 0.02 | 5785 ± 9 | 427.5 | 99.98 | MD+CO |
| Outcalt & McLinden | [31] | 1995 | (351.35) | (5795) | (427) | - | - |
| Yata e.a. | [38] | 1996 | 351.14 ± 0.10 | - | - | >99.5 | em VL |

Methods: MD - meniscus disappearence

CVP - pc determined from the vapor pressyre correlation

VOMD - Visual observation of meniscus disappearance

CO - Critical opalescence

MDR - meniscus disappearance and reappearance

CLVM - critical volume fraction method by Van Polen

em VL - empirical method using experimental data on V-L equilibrium

TableVI. Speed of Sound Measurements of HFC 32

| Author (s) | Ref. | Year | Phas e | Temperatur e (K) | Pressure (MPa) | | Uncertaint y in w % | Method |
|---------------|------|------|-----------|---------------------|-----------------------|-----|---------------------|--------|
| Tagaki | [40] | 1993 | liq. | 243 - 373 | p _s - 35 | 120 | 0.2 | 1 |
| Hozumi et al. | [19] | 1994 | gas. | 273 - 343 | 0.02 - | 67 | 0.01 | 2 |
| | | | | | 0.250 | | | |
| Grebenkov et | [41] | 1994 | liq. | 286 - 341 | p _s - 10.3 | 30 | 0.2 | 3 |
| al. | | | | | | | | |
| Hozumi et al. | [42] | 1996 | gas. | 308 - 343 | to 0.500 | 44 | 0.006 | 2 |

Methods: 1 - echo technique operated at 2 MHz with fixed path interferometer

2 - spherical acoustic interferometer

3 - impulse method at frequency of 2.1 MHz $\,$

Table VII. Heat Capacities of HFC 32

| Author(s) | Year | Ref. | Туре | Temperatur | Pressure | No. of | Sample purity | Uncertainty | Method |
|-----------------|-----------|-------|------------------------------------|------------------------|----------------------------|----------|----------------|---------------|--------|
| | | | | е | S | points | (%) | (%) | |
| | | | | range (K) | (MPa) | | | | |
| Yomo e.a. | 1992/4 | [43] | C _p | 275 - 315 | 2.1-3. | 41 | 99.936 | ± 0.35-0.6 | 1 |
| Weber & | 1993 | [18] | $c_p{'},c_p{''}$ | 200 - 250 | p_s | 6 + 6 | - | | 2 |
| Goodwin | | | | | | | | | |
| Defibaugh e.a. | 1994 | [7] | C_p', C_p'' C_v', C_v'' | 200 - T _c | p _s | a 27 | - | | 2 |
| Lüdecke & Magee | 1996 | [28] | C _v ′ C _v | 145 - 342 152 - 341 | p _s 5.8-31.7 | 95 73 | 99.94 99.94 | ± 0.7 | 3 3 |
| Beljajeva | 1995 | [44] | C _p ′ C _p | 250 - 325 285 - 325 | p _s 1.5-3.5 | 16 29 | | | 2 2 |
| Methods: 1- flo | w calorin | neter | | 2 - calcul | ated | | 3 - adiabat | i calorimeter | |

Ideal - gas heat capacity

| Rodgers e.a. | 1974 | [45] | 0-1500 | calculated from spectroscopic data |
|----------------|--------|---------|---------|------------------------------------|
| JANAF Tables | 1985 | [46] | 0-6000 | calculated from spectroscopic data |
| McLinden | 1990/3 | [34,36] | 150-600 | correlated data from [41] |
| Defibaugh e.a. | 1994 | [7] | 200-400 | calculated from spectroscopic data |

Hozumi e.a. 1994/6 [19,42] 200-400 calculated from low pressure speed of sound mesurements

Table VIII. Thermal Conductivity Measurements of HFC 32

| Author(s) | Year | Ref. | Phase | Temperature range (K) | Pressure range (MPa) | No. of points | Uncertainty (%) | Method |
|---------------------------|------|------|--------------------|-------------------------------------|-------------------------------------|----------------|--------------------|----------------|
| Tauscher | 1969 | [48] | liq. | 148 - 298 | 0.01-2 | | | THWM |
| Papadakai & Wakeham | 1993 | [49] | λ′ | 205 - 303 | p _s | 10 | ± 1 | THWM (TaCW) |
| Geller & Paulaitis | 1994 | [50] | gas sat. scr | 255 - 383 245 - 344 352 - 428 | 0.1-5 p _s 4.1-19.7 | 42 12 67 | ≤1 near CP 5 | MSSHWM |
| Geller e.a. | 1994 | [51] | gas | 253 - 373 | 0.1-5.3 | | ≤ 1 | MSSHWM |
| Grebenkov e.a. | 1994 | [52] | liq. | 275 - 403 | 1.67-12.9 | 96 | to 3.5 | COAC |
| Tanaka e.a. | 1995 | [53] | gas | 283 - 333 | 0.1-3.93 | 53 | ± 1 | THWM (2PtW) |
| Ro, Kim, Kim | 1995 | [54] | liq. | 223 - 323 | 2-20 | 24 | ± 2 | THWM (bPtW) |
| Assael & Karagiannidis | 1995 | [55] | liq+λ′ | 253 - 313 | 0.6-17.6 | 27+4 | ± 0.5 | THWM (anTaW) |
| Gross & Song | 1996 | [56] | liq+ga s | 233 - 345 | 0.1-6.18 | 80 | 1.6-2 | THWM (pol.V) |
| Yata e.a. | 1996 | [57] | liq. | 253 - 324 | 2-30 | 27 | 1 | THWM |
| Sun e.a. | 1997 | [58] | gas | 255 - 342 | near p _s | 20 | 3 | THWM (2-anTaW) |

Abbreviations: gas - gaseous, liq. - liquid, scr - supercritical region

Methods: THWM - transient hot-wire method, anTaW - anodized tantalum wire, TaCW - coated tantalum wire,

2PtW - two Pt wires, bPtW - single bare Pt wire, pV- with polarization voltage,

MSSHWM - modified steady-state hot-wire method COAC - steady state method of coaxial cylinders

Table IX. Viscosity Measurements of HFC 32

| Author(s) | Year | Ref. | Phase | Temperature range (K) | Pressure range (MPa) | No. of points | Uncertainty (%) | Method |
|----------------------|------|------|--------------|------------------------|--|---------------|--------------------|------------------------|
| Phillips & Murphy | 1970 | [59] | η΄ | 200 - 287 | 0.01-2 | 10 | n.a. | CTV |
| Oliveira &Wakeham | 1993 | [60] | η΄ | 232- 343 | 0.21-5.1 | 19 | ±0.6 | VWV |
| | | | η" | 252 - 333 | 0.37-3.96 | 14 | ±0.7 | VWV |
| Ripple & Matra | 1993 | [61] | η' | 251 - 293 | 0.36-1.48 | 10 | 3-5 | CTV |
| Assael e.a. | 1994 | [62] | liq. sat. | 273 - 313 273 - 313 | p _s -15.5 p _s | 26 5 | ±0.5 | VWV calculate d |
| Dunlop | 1994 | [63] | | 298.15 | | 1 | 0.3 | CTV |
| Grebenkov e.a. | 1994 | [52] | liq. | 290 - 316 | -16 | 54 | | FCV |
| Takahashi e.a. | 1995 | [64] | gas | 298 - 423 | 0.10-5.4 | 58 | ±0.3 | ODV |
| Geller e.a. | 1995 | [65] | gas η′,η″ | 253 - 363 253 - 348 | 0.45-5.4 p _s | 51 10+10 | <±1.2 | MCTV calculate d |
| Sun e.a | 1996 | [67] | η" | 233 - 333 | p_s | 21 | <3 | CTV |
| Heide | 1996 | [76] | η΄ | 223 - 333 | p _s + 0.1 | 12 | 2 | FBV |

| Methods: | VWV - vibrating wire viscosimeter | FBV - falling ball viscosimeter |
|----------|-------------------------------------|---|
| | ODV - oscillating disk viscosimeter | MCTV - modified capillary tube viscosimeter |
| | CTV - capillary tube viscosimeter | FCV - falling cylinder viscosimeter |

Table X. Surface Tension Measurements of HFC 32.

| Author(s) | Year | Ref. | Temperatur | No. of | Uncertainty | Sample |
|-----------------------|------|------|------------|--------|-------------|------------|
| | | | е | points | (mN/m) | purity (%) |
| | | | range (K) | | | |
| Okada & Higashi | 1994 | [68] | 273 - 333 | 13 | ±0.2 | 99.98 |
| Schmidt & Moldover | 1994 | [37] | 297 - 350 | 10 | (±0.15) | 99.9 |
| Zhu, Han, Lu | 1994 | [69] | 268 - 334 | 13 | n.a. | 99.95 |

Table XI. Refractive Index of HFC 32

| Author(s) | Year | Ref. | Temperatu | No. of | Wave | Sample | n_c |
|--------------------|-------|------|----------------------|---------|--------|------------|--------|
| | | | re | points | length | purity (%) | |
| | | | range (K) | | (nm) | | |
| Schmidt & Moldover | 1994 | [37] | 296 - T _c | 14 + 14 | 633 | 99.9 | 1.0828 |
| Yata e.a. | 19961 | [70] | $313 - T_c$ | 28 + 28 | 545 | 99.5 | 1.0854 |

Table XII. Dielectric Constant of HFC 32

| Author(s) | Year | Ref. | Phase | Temperatur | Pressure | No. of | Accuracy |
|---------------------|------|------|-----------|------------|----------------|--------|----------|
| | | | | е | s | points | (%) |
| | | | | range (K) | (MPa) | | |
| Tremaine & Robinson | 1973 | [71] | sat. liq. | 152 - 224 | p _s | 8 | ±0.8 |
| Meyer & Morrison | 1991 | [72] | gas | 308 - 411 | 0-0.45 | 54 | n.a. |
| de Castro | 1995 | [73] | liq. | 208 - 303 | 2-17 | 165 | 0.1 |
| e.a. | | | | | | | |

Table XIII. Dipole Moment of HFC 32

| Author(s) | Year | Ref. | Method | μ / Debey units |
|-------------|------|------|---|---------------------|
| Lide | 1951 | [74] | from Stark effect measurements | 1,96 ±0.02 |
| Kawaguchi & | 1977 | [75] | from analysis of Stark spectrum | 1,9785 ± 0.0021 |
| Tanaka | | | | |
| Meyer & | 1991 | [72] | calculated from dielectric measurements | 1.978 ± 0.007 |
| Morrison | | | | |